



CORE TECHNOLOGY

Chemisorption / Metal-Sulfide Precipitation

PH OPERATING RANGE

3 – 10 · No sludge · Single-pass

RCRA 8 METALS

As · Ba · Cd · Cr · Pb · Hg · Se · Ag

DISPOSAL

Passes EPA TCLP & CA WET (non-hazardous)

Chemically Functionalized Medias

FeS and (NH₄)₂Fe(SO₄)₂ reactive surface layer on Fe₂O₃/Al₂O₃ bead

Sorbster® Hg-1
Sorbster® Se-1
Sorbster® MM-1

Macroporosity at >750Å = 0.12cc/g
Bulk density 52-54 lbs / Ft³

Iron-Oxide Promoted Activated Alumina

Fe₂O₃ / FeOOH (goethite/ferrihydrite) promoted inside Al₂O₃ bead

Macroporosity at >750Å = 0.12cc/g
Bulk density 48-50 lbs / Ft³

Activated Alumina

Al₂O₃ · Amorphous aluminum oxide bead · Surface area >300 m²/g

Macroporosity at >750Å = 0.12cc/g
Bulk density 36-40 lbs / Ft³

METAL / ION	BONDING MECHANISM	BOND STRENGTH	METAL / ION	BONDING MECHANISM	BOND STRENGTH	METAL / ION	BONDING MECHANISM	BOND STRENGTH
RCRA 8 REGULATED METALS			RCRA 8 REGULATED METALS			RCRA 8 REGULATED METALS		
Hg (II)	HSAB soft acid/soft base: Hg ²⁺ displaces Fe ²⁺ in FeS lattice → HgS (K _{sp} = 10 ⁻⁵³); surface precipitation + solid-solution substitution; irreversible	Permanent / Extremely Strong	As (III/IV)	Bidentate/monodentate inner-sphere ≡Fe–O–As complex; Fe–OH sites vastly higher K _{ads} than Al–OH; partial co-precipitation as Fe–As phase	Very Strong / Near-Irreversible	As (III/IV)	Inner-sphere ligand exchange: arsenate displaces ≡Al–OH → ≡Al–O–As covalent surface complex	Strong / Chemisorption
Ag (I)	Ag ₂ S precipitation on FeS surface (K _{sp} = 10 ⁻⁵⁰); HSAB-matched soft-acid capture; most favorable thermodynamically	Permanent / Extremely Strong	Se (IV/VI)	Bidentate inner-sphere ≡Fe–O–Se complex; Fe–OH dramatically expands capacity vs. plain AA	Very Strong / Chemisorption	Se (IV/VI)	Inner-sphere complexation of selenite/selenate at ≡Al–OH ₂ ⁺ via ligand exchange	Strong / Chemisorption
Pb (II)	PbS surface precipitation (K _{sp} = 10 ⁻²⁸); reinforced by underlying ≡Fe–O–Pb inner-sphere complex	Permanent / Extremely Strong	Cr (VI)	Inner-sphere chromate at ≡Fe–OH ₂ ⁺ ; partial Fe(II)-mediated Cr(VI)→Cr(III) reductive precipitation	Strong–Very Strong	F / Fluoride	Ligand exchange: F ⁻ replaces ≡Al–OH → ≡Al–F; strongest inner-sphere Al anion bond (highest selectivity)	Strong / Chemisorption
Cd (II)	CdS precipitation (K _{sp} = 10 ⁻²⁷) on FeS layer; supplemented by ≡Fe–O–Cd coordination in sub-layer	Very Strong–Permanent	Pb (II)	Bidentate inner-sphere ≡Fe–O–Pb; high specificity & capacity; surface precipitation above loading threshold	Strong / Chemisorption	<p>Dominant mechanism: Ligand exchange (inner-sphere) at amphoteric ≡Al–OH surface hydroxyls for oxyanions (F⁻, As, Se, Cr, V, U, Mo, Sb, P). Outer-sphere electrostatic adsorption for divalent cations (Pb, Cd, Ni, Zn, Cu, Ba). Optimal pH: 5.5–7.5 for anions; 7–9 for cations.</p>		
As (III/IV)	Fe(III) in ammonium ferric sulfate layer oxidizes As(III)→As(V); strong ≡Fe–O–As inner-sphere complexation in sub-layers	Very Strong / Chemisorption	Cd (II)	Inner-sphere monodentate ≡Fe–O–Cd; iron oxide sites stronger than alumina alone	Strong / Chemisorption			
Se (IV/VI)	FeS reduces Se(VI)→Se(IV)→Se(0) / FeSe; coupled ≡Fe–O–Se inner-sphere in underlying Fe-oxide layer	Very Strong / Reductive+Sorptive	<p>Dominant mechanism: Inner-sphere bidentate/monodentate surface complexation at ≡Fe–OH iron oxyhydroxide groups. Fe sites carry 10–100x higher affinity constants (K_{ads}) than Al sites for oxyanions (As, Se, V, U, Mo, Sb, P) and divalent cations (Pb, Cd, Ni, Zn, Cu). Surface precipitation occurs at higher loadings.</p>					
Cr (VI)	FeS reduces Cr(VI)→Cr(III); Cr(III) precipitates as Cr(OH) ₃ /Cr–Fe co-precipitate; backed by ≡Fe–OH surface complex	Very Strong / Reductive Precip.						

Dominant mechanism: Metal-sulfide precipitation (M–S covalent bond) via HSAB-matched soft acid/soft base. K_{sp} values for HgS, Ag₂S, CuS, PbS, CdS ZnS are among the lowest known — bonds thermodynamically near-permanent under normal groundwater pH/Eh. FeS also provides Fe(II/III) reductive pathways for Cr(VI), Se(VI), U(VI), Mo(VI), and V(V).

Bond Strength

- Permanent/Extremely Strong—Metal-sulfide precipitation (HgS, Ag₂S, CuS, PbS, CdS); thermodynamically irreversible (K_{sp} <10⁻²⁴)
- Very Strong/Chemisorption—Inner-sphere bidentate complex or reductive immobilization; K_d >10⁴; not regenerable under normal conditions
- Strong/Chemisorption—Inner-sphere monodentate; K_d 10³–10⁴; reversible only at extreme pH

★ **HSAB** Hard-Soft Acid-Base theory (Pearson). Soft acids (Hg, Ag, Cu, Pb, Cd) bond preferentially with soft bases (S²⁻); hard acids (As, Se, V, Cr) bond preferentially with hard bases (O²⁻, OH⁻). The chemically functionalized media's FeS layer exploits both.

★ **Boron / B** All three products provide moderate boron removal (<40–65% at optimal pH8–9). For demanding boron targets consider supplemental media or pH adjustment pre-treatment.

★ **Competing Ions** Phosphate, silicate, bicarbonate, and sulfate compete for anion sites on activated alumina media. Pilot testing recommended for complex matrices. Contact Sorbster for site-specific capacity estimates.



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METAL / ION	BONDING MECHANISM	BOND STRENGTH
ADDITIONAL PRIORITY CONTAMINANTS		

Cu (II)	CuS precipitation (K _{sp} = 10 ⁻³⁶); Cu ²⁺ displaces Fe ²⁺ in FeS lattice via HSAB-matched soft-acid mechanism	Permanent / Extremely Strong
U (VI)	FeS reductively immobilizes UO ₂ ²⁺ →U(IV)/UO ₂ (s); electrostatic attraction + surface complexation; FeS among most effective reductants for uranium	Very Strong / Reductive
Zn (II)	ZnS precipitation (K _{sp} = 10 ⁻²⁴); Zn ²⁺ displaces Fe from FeS; chemisorption + metal-sulfide bond formation	Very Strong
Ni (II)	Sulfide-mediated FeS surface reaction; NiS precipitation + FeS-bcatalyzed Ni reduction to Ni ⁰ on sulfidated Fe surface	Strong-Very Strong
V (V)	FeS/Fe(III) redox pathways partially reduce V(V)→V(IV); underlying ≡Fe-OH inner-sphere complexation retained	Strong
Mo (VI)	FeS reduces Mo(VI)→Mo(IV); MoS ₂ /FeMoS surface phases; combined reductive + sorptive removal	Strong / Reductive
Sb (V)	Partial FeS reductive conversion Sb(V)→Sb(III); Sb ₂ S ₃ surface precipitation(K _{sp} very low); inner-sphere ≡Fe-O-Sb	Strong
Tl (I/III)	Tl ₂ S precipitation (soft acid); Tl(I) displaces Fe in FeS surface — notable improvement over activated alumina media and Fe-Oxide promoted media	Strong (Tl ₂ S surface precip.)
Sn (IV)	SnS ₂ surface precipitation possible (K _{sp} very low); combined sulfide + ≡Fe-OH pathways	Strong (SnS surface precip.)

METAL / ION	BONDING MECHANISM	BOND STRENGTH
ADDITIONAL PRIORITY CONTAMINANTS		

U (VI)	Strong bidentate inner-sphere ≡Fe-O-UO ₂ surface complex; goethite/ferrihydrate among best sorbents for uranyl; pH 5–8 optimal	Very Strong / Chemisorption
V (V)	Bidentate inner-sphere vanadate complexation at≡Fe-OH; iron oxyhydroxidehas very high affinity for V(V); pilot-scale validated	Very Strong / Chemisorption
Phosphate	Very strong bidentate inner-sphere ≡Fe-O-PO ₃ H; competing anion with As/V — higher capacity than activated alumina	Very Strong
F / Fluoride	Inner-sphere ≡Fe-F and ≡Al-F surface complexes; Fe loading adds additional active sites for fluoride	Strong / Chemisorption
Ni (II)	Inner-sphere ≡Fe-O-Ni complexation; Fe-oxide sites substantially better for Ni vs. Al-OH	Strong / Chemisorption
Zn (II)	Inner-sphere bidentate ≡Fe-O Zn; iron oxide has well-documented high affinity for Zn ²⁺	Strong / Chemisorption
Cu (II)	Inner-sphere bidentate coordination ≡Fe-O-Cu; copper strongly sorbs to iron oxide surfaces	Strong / Chemisorption
Sb (V)	Strong inner-sphere ≡Fe-O-Sb complex (analogous to arsenate); Fe-OH sites markedly improve Sb removal	Strong / Chemisorption
Mo (VI)	Inner-sphere molybdate at ≡Fe-OH ₂ ⁺ ; Fe-oxide markedly more effective than plain AA for Mo	Strong / Chemisorption

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ADDITIONAL PRIORITY CONTAMINANTS		

U (VI)	Inner-sphere surface complexation of UO ₂ ²⁺ at ≡Al-OH; pH-dependent — optimal near pH 6–8; electrostatic + specific coordination bond	Strong / Chemisorption
V (V)	Inner-sphere ligand exchange of vanadate (VO ₄ ³⁻) / VO ₂ ⁺ at ≡Al-OH ₂ ⁺ sites, similar to arsenate pathway; optimal pH 4–7	Strong / Chemisorption
Phosphate	Strong inner-sphere ligand exchange at ≡Al-OH (competes with As/V); forms ≡Al-O-PO ₃ H	Strong / Chemisorption

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